DETAILED ENERGY AUDIT REPORT



Shankarlal Khandelwal Arts, Science & Commerce College, Akola Ganesh Nagar Old City, Akola

January 2020

Conducted By PPS Energy Solutions Pvt. Ltd.

Engineering Consultants
Plot No-18, Girish Housing Society
Warje, Pune – 411058, Maharashtra, India

PREFACE

Energy Audit is a key parameter of systematic approach for decision-making in the area of energy management. It attempts to determine how and where energy is used and to identify methods for energy savings. There is now a universal recognition of the fact that new technologies and much greater use of some that already exists provide the most hopeful prospects for the future. The opportunities lie in the use of existing renewable energy technologies, greater efforts at energy efficiency and the dissemination of these technologies and options.

As per the Energy Conservation Act, 2001, Energy Audit is defined as "the verification, monitoring and analysis of use of energy including submission of technical report containing recommendations for improving energy efficiency with cost benefit analysis and an action plan to reduce energy consumption".

Present energy audit is a mare mile marker towards destination of achieving safe, healthy and energy efficient unit. We would like to emphasize that an energy audit is a continuous process. We have compiled a list of possible actions to conserve and efficiently utilize our scarce resources and identified their savings potential. The next step would be to prioritize their implementation. Implementation of recommended measures can help consumes to achieve significant reduction in their energy consumption levels.

WHY ENERGY AUDIT?

An energy audit determines the amount of energy consumption affiliated with a facility and the potential savings associated with that energy consumption. Additionally, an energy audit is designed to understand the specific conditions that are impacting the performance and comfort in your facility to maximize the overall impact of energy-focused building improvements.

An energy audit is a systematic review of the energy consuming installations in a facility to ensure that energy is being used sensibly and efficiently. An energy audit usually commences with the collection and analysis of all information that may affect the energy consumption of the facility, then follows with reviewing and analyzing the condition and performance of various installations and facility management, with an aim at identifying areas of inefficiency and suggesting means for improvement.

Through implementation of the suggested improvement measures, facility owners can get the immediate benefit for paying less energy bills. On the other hand, lowering of energy consumption in facility will lead to the chain effect that the power supply companies will burn less fossil fuel for electricity generation and relatively less pollutants and greenhouse gases will be introduced into the atmosphere, thus contributing to conserve the environment and to enhance sustainable development.

ACKNOWLEDGEMENT

We express our sincere gratitude to the authorities of Shankarlal Khandelwal Arts, Science & Commerce College, Akola for entrusting and offering the opportunity. It is our immense pleasure to present the detailed energy audit report.

We acknowledge the positive support from management in undertaking the task of Detailed Energy Audit of all electrical system, thermal systems, utilities and other area and for continuous help and support before and during the Detailed Energy Audit.

We are also thankful to all field staff and agencies working with whom we interacted during the field studies for their wholehearted support in undertaking measurements and eagerness to assess the system / equipment performance and saving potential. We admire the help of all concerned staff for their active participation in completing official documentations.

We express our sincere gratitude to the authorities of Shankarlal Khandelwal Arts, Science & Commerce College, Akola for entrusting PPS Energy Solutions Pvt. Ltd.

For PPS Energy Solutions Pvt. Ltd.

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About PPSES

M/s. PPS Energy Solutions Pvt. Ltd (PPSES) is an ambitious company, established by enterprising engineering professionals in the year 2009. The company offers services pertaining to Energy and Engineering to clients across the globe. Our team is based in Pune, a city known for its Software and Engineering talent in India. We are a rapidly growing company with a team of about 100 people which includes highly trained and experienced Techno-Managers, Analysts, and Engineers & Detailers.

We are presently working in India (Maharashtra, Assam, Madhya Pradesh, Gujarat, Andhra Pradesh, Delhi, Orissa, Chhattisgarh, Bihar, Andhra Pradesh, Telangana and Jharkhand) and Abroad (Bahrain, Stanford)

- We serve in majorly four areas,
 - Energy Audit, Management and System Evaluations
 - Power Distribution System Design, Evaluations and Monitoring
 - MEP Design and Project management
 - Research and Training

PPSES Team Members

Name	Role	Academics and Expertise
Dr. Ravi Deshmukh	ECM verification, Report verification and presentation	Accredited Energy Auditor, PhD, M tech, MBA (Power), Graduate E&TC Engineer with over 18 years of experience in Energy Management, Management of Power System, street light projects, Power Exchange Operations, Power Trading and Analysis, Electrical Automation. Has worked as Expert in Iron & Steel sector and Energy
Mr .Nilesh Saraf	Co-ordination with officers, project status review.	Expert in Energy sector with 16 years of experience in Energy efficiency assessment, Industrial engineering sector & Renewable Energy.
Mr. Vinayak Apte	Energy Audit Expert	Graduate Electrical Engineer with more than 10 years of experience in various sectors. He handled Energy Audits, Energy Conservation and Energy Efficiency projects in Industries, Commercial and Residential Buildings, Pump House
Mr. Vedmurthy Swamy	Field study, data tabulation and analysis, report preparation	Graduate Mechanical Engineer with 5 years of experience in project management, energy efficiency assessment
Mrs. Utkarsha Bharate	Data tabulation and analysis, report preparation	Graduate in Electrical & Electronics Engineering, Sr. Engineer, 3 years of experience in Energy & Power projects

1. EXECUTIVE SUMMARY

Detailed Energy Audit was undertaken in order to evaluate energy performance and identify potential energy conservation measures. Detailed Energy Audit was undertaken in three steps, i.e. document review of data and information initially provided by facility, site visit and preparation of this report.

Energy Audit team conducted the site visit. The site visit includes interaction with staff, electricians of facility, the collection/review of further data and a field inspection of the facility and equipment.

The salient observations and recommendations are given below.

- 1. The average cost of energy is around Rs. 332745/- per Annum
- 2. Average monthly units consumed is 3626 kWh equivalent to Rs. 27729/-
- 3. Average electricity charges works out to be Rs. 5.4/-

This brief report has therefore sought to provide a high-level overview of the status of energy efficiency at facility, combined with an illustration of areas where further, previously unidentified savings opportunities may exist. Our survey has identified further potential opportunities, ranging from "no & low cost" measures, through to those that will require significant capital expenditure.

Note: Investment figures mentioned in are only indicative, further detailed study is recommended.

Summary of Recommended Energy Conservation Measures:

Sr. No.	ECM Details	Investment (Rs. Lacs)	Savings (kWh/year)	Carbon credit (Tons of Co2)	Saving (Rs. Lacs /Year)	Payback (Years)
1	Replacement of Conventional Lights with More Efficient Lights	1.71	6330.00	5.38	0.34	5.01
2	Replacement of Existing Fans with Energy Efficient Fans	3.95	6854.40	5.83	0.37	10.68
3	Optimize the temperature setting to 23-25 degree Celsius	0.00	169.81	0.15	0.01	0.00
4	Replacement of No star ACs with 5 star ACs.	1.41	872.64	0.78	0.05	29.99
	Total	7.08	14226.85	12.14	0.77	9.21

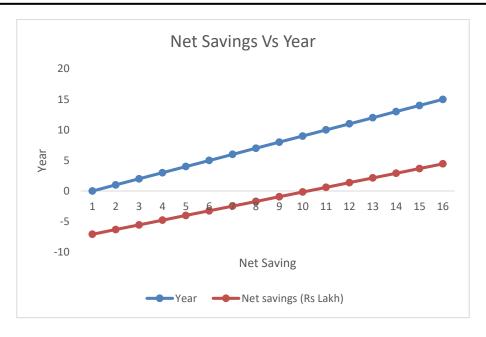
Note: Estimated savings may base on operating conditions

During the Energy Audit, Total Estimated Investment of Rs.7,08,000/- yields Total Estimated Savings of Rs. 77,000/- which 23 % of the Total Energy Cost of Rs. 3,32,745/- with an overall payback period of 9.21 Months.

Other Recommendations:

- A. Regular cleaning and maintenance of equipment's is important to reduce energy losses.
- B. Use of star rated equipment's is also strongly recommended specially in case of Fans and Air conditioning.
- C. Cleaning of ceiling fan and exhaust fan blades will reduce the drag on the fan and intern will reduce energy loss.
- D. Awareness amongst energy users is very essential step to reduce wastage of electricity
- E. Energy conservation awareness programs can be conducted once a year. Increasing energy awareness of energy users motivates them to work as a team can lead to reductions in energy consumption and save the money.

Year	Investment (Rs. In Lacs)	Saving (Rs.In Lacs /Year)	Cum Savings(Rs Lakh)	Net savings (Rs Lakh)
0	-7	0	0	-7
1	0	1	1	-6
2	0	1	2	-6
3	0	1	2	-5
4	0	1	3	-4
5	0	1	4	-3
6	0	1	5	-2
7	0	1	5	-2
8	0	1	6	-1
9	0	1	7	0
10	0	1	8	1
11	0	1	8	1
12	0	1	9	2
13	0	1	10	3
14	0	1	11	4
15	0	1	12	4



Net Savings (Rs. Lakh Vs Year)

2. GENERAL AUDIT REVIEW

Facility can implement faster payback energy conservation measures (ECMs) which have already been considered and for which the ECMs are fully developed.

Other General Points:

- 1. Energy conservation awareness programs can be conducted once a year. Increasing energy awareness of staff, students and motivating them to work as a team can lead to reductions in energy consumption and save the money. Savings estimates range in the order of 5 to 10%. When implemented effectively these savings can be realized quickly and cost effectively.
- 2. Most of the fans are energy inefficient.
- 3. Most of the places the tube light installed are energy inefficient and fittings are in healthy condition.
- 4. Natural day light is efficiently used in corridor and few classrooms and labs areas.

It is believed that with the current approach and organization of energy management, energy can be reduced in a systematic, cost effective manner. We hope that this report will help facility to implement these changes and provide direction to the Energy Management Team.

3. ABOUT ENERGY AUDIT

Objective

The overall objective of the assignment is to quantify energy saving in existing system and achieve reduction in energy consumption pattern.

Hence the detail objectives are as under,

- 1. To calculate the energy consumption
- 2. To evaluate the performance of the equipment
- 3. To find out the energy saving opportunities
- 4. To quantify the total energy savings
- 5. To find out the ways to achieve energy efficiency

3.1. Scope of Work

Following is the scope of work envisaged for this assignment,

Data Collection

To collect the details of various electrical and mechanical system and their ratings, the available drawings and details shall be studied. Detail load list shall be prepared and checked.

A, B, C Analysis

With the details available from load list, analysis shall be carried out depending on the present usage trends. All the power consuming equipment's shall be classified in three categories depending on their ratings, condition and operating time. The area for larger potentials for savings shall be identified.

Field Study

The detail field study on site shall include the following as well as all other measures required for energy audit study,

- a. Lay out the system and study of Electrical distribution
- b. Study of area wise power distribution and Measurement of power consumption
- c. Study of instrumentation provided
- d. Measurement of motor currents, voltages, power etc. parameters by energy analyzer and measurement of water flow, pressures etc. parameters of pumps simultaneously and

other measurements as needed to characterize the system and required for calculating efficiency at various combinations

- e. Study of air conditioner operations and system requirements
- f. Analysis of readings obtained from field with the standard consumption.

3.2. Approach and Methodology

- 1. Understanding the Scope of Work and Resource Planning
- 2. Identification of Key Personnel for the assignment/ project
- 3. Structured Organization Matrix
- 4. Steps in preparing and implementing energy audit assignment
 - a) Discussions with key facility personnel
 - b) Site visits and conducting "walk-through audit".
 - c) Preliminary Data Collection through questionnaire before audit team's site visit
 - d) Steps for conducting the detailed audit
 - Plan the activities of site data collection in coordination with the facility incharge.
 - Study the existing operations involving energy consumption
 - Collect and collate the energy consumption data with respect to electricity consumption
 - Conduct performance tests to assess the efficiency of the system equipment/ electricity distribution, lighting, and identify energy losses.
 - Discuss with facility personnel about identified energy losses.
- 5. List proposed efficiency measures
 - Develop a set of potential efficiency improvement proposals
 - Baseline parameters
 - Data presentation
 - System mapping
 - List of potential Energy Savings proposals with cost benefit analysis.
 - Review of current operation & maintenance practices
- 6. Preparation of the Draft Energy Audit Report
- 7. Preparation and submission of final Energy Audit Report after discussion with concerned persons

4. ENERGY DETAILS

Maharashtra State Electricity Distribution Company Limited (MSEDCL) provides the electricity supply for facility. Billing is done with the help of 3 meters. Billing is carried out according to LT- X B I and LT V B I Tariff.

Detailed Energy Audit was conducted for the load connected to the mains supply used.

Mainly energy is used on this facility for the following purposes:

- 1) Lighting load
- 2) Ceiling fans
- 3) Ac

Based on above it is clear that followings areas have highest potential for energy savings

Table 1 Name of Area

Sr. No.	Name of the Area
1	II Floor
2	I Floor
3	Ground Floor
4	Girls Hostel

4.1. Electricity Bill Analysis

1. Consumer Details of Meter No. 310071394122

Consumer Details

Table 2 Consumer Details

Parameter	Details
Consumer No.	310071394122
Consumer Name	SHRI SHANKARLAL KHANDELWAL MAHAVIDHALYA
Address	GODBOLE PLOT DABKI ROAD POLE NO GP-3
Pin Code	444005
Sanction load (KW)	18
Tariff	LTXBI

Consumption Details

Table 3Billing Data

Month	kWH	Demand Charges (Rs)	Wheeling Charges (Rs)	Energy Charges (Rs)	FAC (Rs)	Electricity Duty (Rs)	Tax (Rs)	Total Current Bill (Rs)
Jan-20	268	351	343	1319	174	350	51	2589
Feb-19	136	350	177	563	63	184	26	1363
Mar-19	199	350	259	837	54	240	38	1778
Apr-19	444	350	575	2483	216	580	85	4288
May-19	460	351	589	2644	249	613	88	4534
Jun-19	33	351	42	140	15	88	6	643
Jul-19	1309	351	1676	8502	751	1805	249	13334
Aug-19	454	351	581	2603	127	586	86	4335
Sep-19	383	351	490	2097	0	470	73	3481
Oct-19	382	351	489	2106	87	485	73	3591
Nov-19	406	351	520	2271	169	530	77	3918
Dec-19	422	351	540	1852	254	480	80	46
Avg	408	351	523	2285	180	534	78	3658
Max	1309	351	1676	8502	751	1805	249	13334
Min	33	350	42	140	0	88	6	46

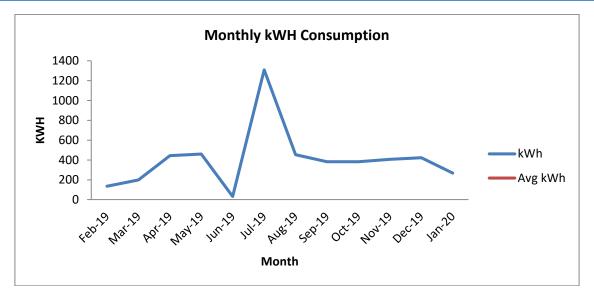


Figure 1 Monthly kWh Consumption

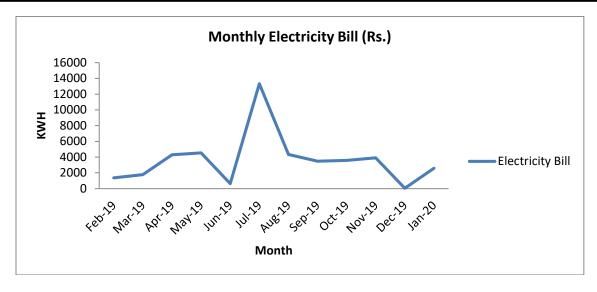


Figure 2 Monthly Electricity Bill

Comments:

- 1. Average monthly units consumed is 408 kWh equivalent to Rs. 3658/-
- 2. Average electricity charges works out to be Rs. 5.17/-

2. Consumer Details of Meter No. 310071444057

Consumer Details

Table 4 Consumer Details

Parameter	Details
Consumer No.	310071444057
Consumer Name	M/S PRI SHANKARLAL KHANDEWAL COLLEGE
Address	HOUSE NO.17/76 SR NO 07 GA NESH NAGAR OLD CITY AKOLA AKOLA
Pin Code	444001
Sanction load (KW)	1
Tariff	LTXBI

Consumption Details

Table 5 Billing Data

Month	kWH	Demand Charges (Rs)	Wheeling Charges (Rs)	Energy Charges (Rs)	FAC (Rs)	Electricity Duty (Rs)	Tax (Rs)	Total Current Bill (Rs)
Jan-20	2218	351	2839	14244	1745	4028	422	12393
Feb-19	563	350	732	3277	327	984	107	5777
Mar-19	808	350	1050	4993	280	1402	154	8231
Apr-19	1344	350	1738	8633	720	2403	256	14099
May-19	1302	351	1667	8454	771	2361	248	13851
Jun-19	1048	351	1341	6685	634	1892	200	11103
Jul-19	623	351	797	3769	340	1104	119	6480
Aug-19	994	351	1272	6329	300	1733	189	10174
Sep-19	1087	351	1391	6933	0	1822	207	10705
Oct-19	1296	351	1659	8412	334	2259	247	13263
Nov-19	844	351	1080	5135	371	1457	161	8555

Dec-19	1076	351	1377	6894	845	1988	205	11661
Avg	1100	351	1412	6980	556	1953	209	10524
Max	2218	351	2839	14244	1745	4028	422	14099
Min	563	350	732	3277	0	984	107	5777

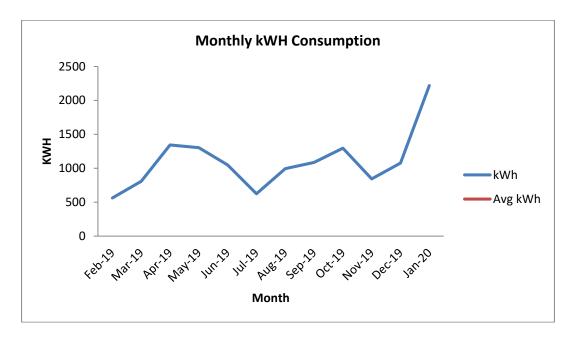


Figure 3 Monthly kWh Consumption

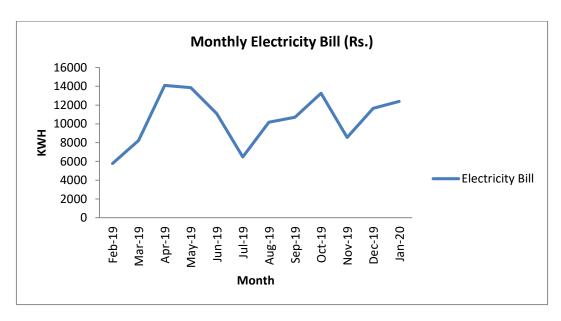


Figure 4 Monthly Electricity Bill

Comments:

- 1. Average monthly units consumed is 1100 kWh equivalent to Rs. 10524/-
- 2. Average electricity charges works out to be Rs. 6.29/-

3. Consumer Details of Meter No. 310070397551

Consumer Details

Table 6 Consumer Details

Parameter	Details
Consumer No.	310070397551
Consumer Name	SHRI SHANKARLAL KHANDELWAL MAHAVIDHALYA
Address	GODBOLE PLOTS AKOLA
Pin Code	444002
Sanction load (KW)	8
Tariff	LTVBI

Consumption Details

Table 7 Billing Data

							Tubic	7 Dilling Data							
Month	kWH	KVAH	RKVAH (Lag)	RKVAH (Lead)	Recorded MD	Billed MD	Demand Rate (Rs/KVA)	Commercial Units	Demand Charges (Rs)	Wheeling Charges (Rs)	Energy Charges (Rs)	FAC (Rs)	Electricity Duty (Rs)	Tax (Rs)	Total Current Bill (Rs)
Dec-19	1686	0	0	0	10	0	441	1686	441	2158	8110	1028	1092	321	11379
Nov-19	1526	0	0	0	7	0	441	1526	441	1953	7340	931	992	291	10345
Oct-19	1346	0	0	0	17	0	441	1346	441	1723	6474	485	848	256	8814
Sep-19	3500	0	0	0	16	0	441	3500	441	4480	16835	700	2088	666	21536
Aug-19	2040	0	0	0	15	0	441	2040	441	2611	9812	14	1198	388	12323
Jul-19	2047	0	0	0	24	0	441	2047	441	2620	9846	491	1246	390	12885
Jun-19	2298	0	0	0	16	0	441	2298	441	2941	11053	988	1434	438	14883
May-19	2351	0	0	0	12	0	441	2351	441	3009	11308	1081	1473	448	15292
Apr-19	2549	0	0	0	15	0	441	2549	441	3263	12261	1122	1589	485	16484
Mar-19	2296	0	0	0	18	0	441	2296	356	2982	10937	918	1413	437	14633
Feb-19	2107	0	0	0	14	0	350	2107	350	2739	10029	569	1273	401	13149
Jan-19	1667	0	0	0	8	0	350	1667	350	2167	7935	767	1043	317	10829
Avg	2118	0	0	0	14	0	426	2118	419	2721	10162	758	1307	403	13546
Max	3500	0	0	0	24	0	441	3500	441	4480	16835	1122	2088	666	21536
Min	1346	0	0	0	7	0	350	1346	350	1723	6474	14	848	256	8814

Month	"A" Zone Units	"A" Zone Demand	"B" Zone Units	"B" Zone Demand	"C" Zone Units	"C" Zone Demand	"D" Zone Units	"D" Zone Demand
Dec-19	0	0	786	10	400	0	189	0
Nov-19	0	2	734	7	282	6	136	5
Oct-19	0	2	714	17	312	12	163	8
Sep-19	0	2	1820	16	842	15	285	6
Aug-19	0	2	1067	15	450	14	189	5
Jul-19	0	3	1065	24	469	16	182	3
Jun-19	0	3	1066	16	613	15	221	11
May-19	0	3	1180	11	540	12	268	6
Apr-19	0	3	1239	15	610	15	262	4
Mar-19	0	2	1163	16	524	17	225	3
Feb-19	0	2	1100	13	374	13	235	9
Jan-19	0	2	778	7	304	7	212	3
Avg	0	2	1059	14	477	12	214	5
Max	0	3	1820	24	842	17	285	11
Min	0	0	714	7	282	0	136	0

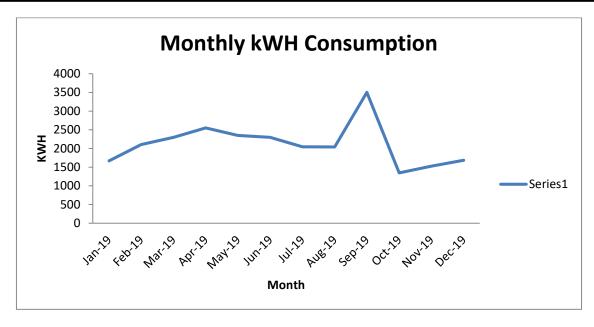


Figure 5 Monthly kWh Consumption

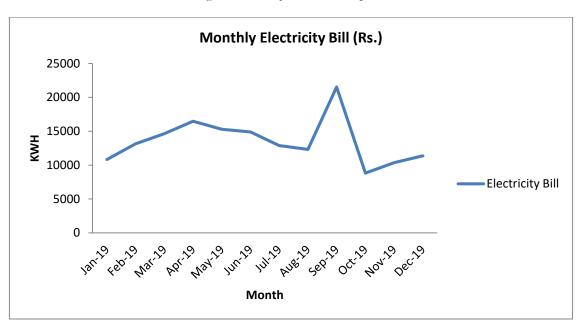


Figure 6 Monthly Electricity Bill

Comments:

- 1. Average monthly units consumed is 2118 kWh equivalent to Rs. 13546/-
- 2. Average electricity charges works out to be Rs. 4.8/-

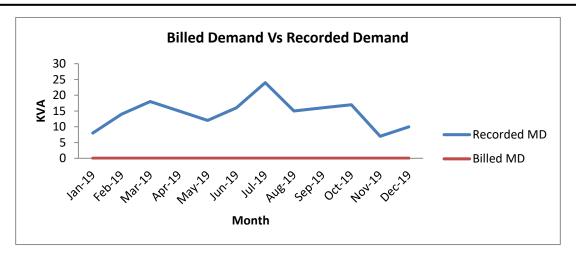


Figure 7 Billed Demand vs Recorded Demand

4.2. Connected Load Quantity of Buildings

Table 4 Connected Load of Facility

Table 4 Connected	Wattag	II	1	Ground	Girls	Total	Total
Fixtures	е	Floor	Floor	Floor	Hostel	Quantity	KW
Ceiling Fan	75	46	62	52	44	204	15.30
Exhaust Fan	40			2		2	0.08
Exhaust Fan	55		2			2	0.11
Wall Fan	55		2	7		9	0.50
LED Tube Light	20	22		11		33	0.66
Tube Light	28		8			8	0.22
Tube Light	36	32		40	44	116	4.18
Tube Light	40			1		1	0.04
LED Light	9		8			8	0.07
LED Light	5		20	40	30	90	0.45
LED Focus Light	15			7		7	0.11
LED Spot Light	2			5		5	0.01
CFL	11			25		25	0.28
CFL	18		86	6		92	1.66
PL	36		66			66	2.38
Water Cooler	700			1		1	0.70
TV LCD	60	1	1	2		4	0.24
Computer	150	27	61	12		100	15.00
Printer/scanne r	150	9	18	4		31	4.65
Xerox M/C	700	2	2			4	2.80
Fridge	700	2	1			3	2.10
Projector	350	3	3	3		9	3.15
Oven	2000	3		3		6	12.00
Deepfreezer	1500	1				1	1.50
AC Spilt (2*)	2200		6			6	13.20
AC Spilt (0*)	2500			3		3	7.50
AC Spilt (3*)	1600			5		5	8.00
		To	tal			841	96.87

5. ENERGY CONSERVATION MEASURES

ECM1: Replacement of Tube Lights with More Efficient Lights

ECM No.	Energy efficiency improvement measures	Investment Rs. In Lakh	Estimated sa Electricity kWh	aving Carbon credit (Tons of CO ₂)	Estimated Savings Rs. In Lacs	Estimated Payback Years
1	Replacement of Conventional Lights with More Efficient Lights	1.71	6330.00	5.38	0.34	5.01















Observations:

Facility has installed Type of Tube light of 28, 36 W and CFL 11,18 W in their premises

Recommendations:

During energy audit, it is observed that facility has installed Tube light of 28, 36W and CFL 11,18 W at some of the places in the facility. The operating hours for these lightings are around 5 hours. Tube light of 28, 36 W and CFL 11,18 W lights with equivalent LED fixture thereby achieving significant reduction in energy consumption. The LEDs could be replaced in such a manner that it has same fixture so there will not be retrofitting cost attached to the replacement. The replacement could be done in a phased manner. LED lights have better efficacy as well as better lifetime than conventional lights.

Energy Saving Calculations:

Particular	Unit	Value
Energy Saving Calculation		
Power consumption of TL,CFL and Halogen lamps	KW	8.71
Power consumption of suitable LED	KW	4.49
Average power saving after replacement with LED lights	KW	4.22
Replacement of conventional lights with suitable LEDs	Nos	307
Average working hour per day	hrs	5
No. of working days in a year	Days	300
Cost Benefit Calculation		
Annual Energy Saving potential	kWh	6330
Electricity tariff	Rs/unit	5.4
Annual Cost Saving	Rs. Lakh	0.34
Total investment cost	Rs. Lakh	1.71
Annual Saving	Rs. Lakh	0.34
Simple Payback Period	Years	5.0

Type of Fitting	Watt age	Qty	Propo sed LED W	Price - Rs/ Unit	Disma n tling cost	Price with GST	Exist ing KW	Prop osed KW	Saved kW	Invest ment Rs Lakh
Tube Light	28	8	20	878	13	998	0.22	0.16	0.06	0.08
Tube Light	36	116	20	878	13	998	4.18	2.32	1.86	1.16
CFL	11	25	7	134	13	165	0.28	0.18	0.10	0.04
CFL	18	92	7	134	13	165	1.66	0.64	1.01	0.15
PL	36	66	18	369	13	428	2.38	1.19	1.19	0.28
TOTAL	129.00	307.00	72.00	2393.00	65.00	2752.96	8.71	4.49	4.22	1.71

ECM 2: Replacement of Old Fan with Energy Efficient Super Fan

ECM No.	Energy efficiency improvement measures	Investment Rs. In Lakh	Estima Electricity kWh	ted saving Carbon credit (Tons of CO ₂)	Estimated Savings Rs. In Lacs	Estimated Payback Years
2	Replacement of Existing Fans with Energy Efficient Fans	3.95	6854.40	5.83	0.37	10.68









Observations:

During energy audit, it is observed that facility has old 75 watts' fan and its energy consumption is on higher side.

Recommendations:

During energy audit it is observed that facility has installed non star rated fan of 75 watts so we recommend to replace energy consuming fan with energy efficient super fan

Energy Saving Calculations:

Particular	Unit	Value
Existing energy consumption of Fan	kWh/year	18360
Fan Wattage	Watt	35
Energy consumption after replacing with Energy Efficient Super Fan	kWh/year	8568
Operating hrs/year	Hrs/year	1200
Diversity factor	%	70%
Annual Saving	kWh/year	6854
Unit rate	Rs/kWh	5.4
Annual Saving	Rs. In Lacs	0.37

Category	Nos	Estimated Running kW
Ceiling Fan 75 W	204	15.30

ECM 3: Replacement of No star rated AC with 5-starrated AC

ECM No.	Energy efficiency improvement measures	Investment Rs. In Lakh	Estimated saving Electricity kWh	Carbon credit (Tons of CO2)	Estimated Savings Rs. In Lacs	Estimated Payback Years
3	Replacement of No star AC with 5 Star AC	1.41	872.64	0.78	0.05	29.99



Observations: During Energy Audit, it is observed that facility has old No star ACs and its energy consumption is on higher side.

Recommendations: We recommend to replace No star ACs with 5 Star ACs

Energy Saving Calculations:

Particular	Unit	Value
Quantity of 1.5 Ton AC with no star	Nos	3
Wattage of 1 Ton AC with no star	Watt	2500
Total load of 1.5 Ton AC with no star	kW	7.5
Total load of all no star installed AC	kW	7.5
Wattage of 1.5 Ton 5 star AC	Watt	1490
Total load of 1.5 Ton 5 Star AC	kW	4.470
Total load of all 5 star AC	kW	4.470
Load reduction after replacement	kW	3.030
Diversity Factor	%	60%
Operating Hrs per day	hrs./day	4
Operating days per year	Days/year	120
Estimated energy Saving	kWh/year	872.64
Unit Rate	Rs/kWh	5.4
Annual Saving	Rs Lakh/year	0.0471

Investment Details:

Particular	Value	Unit
Rate of 1.5 Ton 5 star Split AC	47107	Rs.
Total Investment for 1.5 Ton Split AC	141321	Rs.

ECM 4: Optimize The AC Temperature Setting to 23-25 Degree Celsius

ECM No.	Energy efficiency improvement measures	Investment Rs. In Lakh	Estimated saving Electricity kWh	Carbon credit (Tons of CO2)	Estimated Savings Rs. In Lacs	Estimated Payback Years
4	Optimize The AC Temperature Setting To 23-25 Degree Celsius	0.00	169.81	0.15	0.01	0.00



Observations:

During Energy Audit, it is observed that ACs installed in facility run with lower temperature than the recommended temperatures.

Recommendations:

We recommend to keep the set temperature of AC between 23 to 25°C to get the energy saving.

Standard:

It is known that a 1°C raise in AC temperature can help to save almost 3 % on power consumption (this can also be verified in BEE guideline: Chapter 4. HVAC and Refrigeration System).

The TR capacity of the same AC systems will also increase with the increase in evaporator temperature (AC set points), as given in Table below:

Effect of variation in Evaporator Temperature on Compressor Power Consumption						
Evaporator temperature(°C)	Refrigeration Capacity* (tons)	Specific Power Consumption	Increase in kW/ton (%)			
5	67.58	0.81	-			
0	56.07	0.94	16			
-5	45.98	1.08	33			
-10	37.2	1.25	54			
-20	23.12	1.67	106			

^{*} Condenser temperature 40°C

Present Energy Consumption Details:

Sr No	Туре	Ton	Qty	Annual Consumption
1	Air Conditioner (Split) (1.5 Ton) (2*)	1.5	6	3157
2	Air Conditioner (Split) (1.5 Ton) (3*)	1.5	5	2503
	Total	11	5660	

Energy Saving Calculations:

Particular	Unit	Value
Estimated consumption of ACs	kWh/hr	5660
Estimated Saving	%	3%
Operating Hrs per day	hrs./day	4
Operating days per year	Days/year	120
Estimated Saving	kWh/year	170
Unit Rate	Rs/kWh	5.4
Annual Saving	Rs Lakh/year	0.01

6. List of Instruments

POWER ANALYSER



Picture 1 ALM 20 Power Analyzer

ALM 20 Power Analyzer is designed for Measuring power network parameters

Number of channels	3U/3I
Voltage (TRMS AC + DC)	100V to 2000V ph-ph /50V to 1000V ph-N
Voltage ratio	Up to 650 kV
Current (TRMS AC + DC)	5mA to 10,000 Aac / 50 mA to 5,000 Adc (depending on Clamp)
Current ratio	Up to 25 kA
Frequency	42.5 - 69 Hz, 340 - 460Hz
Power values	W, VA, VAr, VAD, PF, DPF, cos ø, tanø
Energy values	Wh, VAh, VArh
Harmonics, THD	on V, U, I & In up to 50th order
Electrical safety	IEC 61010, 1000V CAT III / 600V CAT IV
Protection	IP54

DIGITAL CLAMP METER



Picture 2 MECO 3150 DIGITAL CLAMP METER

Power Clamp meter is a Portable Digital multi-functional measuring instrument. Designed for Measuring selected power network parameters, AC/DC Voltage, AC/DC current, Resistance, Continuity, Diode and Frequency.

DC VOLTAGE (Auto Ranging)					
Ranges	4V, 40V, 400V, 1000V				
Overload Protection	1200V DC/800V AC				
AC VOLTAGE (Auto Ranging) 40-	500Hz				
Range	4V, 40V, 400V, 750V				
Overload Protection	1200V DC/800V AC				
RESISTANCE (Auto Ranging)					
Range	400Ω, 4ΚΩ, 40ΚΩ, 400ΚΩ, 4ΜΩ, 40ΜΩ				
Test Current	0.7 mA on 400Ω , 0.1 mA on 4 K Ω				
Diode Test					
Measurement Current	1.0 ± 0.6 mA Approx				
Open Circuit Voltage	0.4V Approx				
Overload Protection	500V DC / AC				
Frequency (Auto Ranging)					
Pango	10.00Hz, 50.00Hz, 500.0Hz, 5.000kHz,				
Range	50.00kHz, 500.0kHz				
Sensitivity 3V					
Overvoltage Protection 200V DC or AC peak					

DIGITAL CLAMP METER



Picture 3 RISH POWER CLAMP 1000 A/400 A AC-DC

Power Clamp meter is a Portable Digital multi-functional measuring instrument. Designed for Measuring selected power network parameters, AC/DC Voltage, AC/DC current, Resistance, Continuity, Diode and Frequency.

Measuring function	Measuring range
	9.999 kWh
kWh	99.99 kWh
KVVII	999.9 kWh
	9999 kWh
Ahr	999.9 Ahr
Phase angle	0.0°360.0°
Power Factor	-101
Harmonics (RMS & %)	113
Trainformes (Rivis & 70)	1449
THD	099.9%
Crest Factor	1.02.9
Crest ractor	3.05.0
Power Clamp 1000A peak	1400 A/ 1400 V
Power Clamp 400A peak	100 A
r ower clamp 400A peak	560 A/ 1000 V
Power Clamp 1000A INRUSH	999.9 A
Power Clamp 400A INRUSH	99.99 A
Fower Clamp 400A INNOST	400 A
Resistance	9999 Ohm
Continuity	Below 40 Ohm

THERMAL IMAGER



Picture 4 FLIR TG 167 Thermal imager

FLIR TG 167Thermal imager is designed to easily find unseen hot and cold spots in electrical cabinets or switch boxes, giving you quality image detail on even small connectors and wires.

Accuracy	±1.5% or 1.5°C (2.7°F)	
Detector Type	Focal plane array (FPA), uncooled micro bolometer	
IR Resolution	80 × 60 pixels	
Laser	Dual diverging lasers indicate the temperature measurement area,	
Lasei	activated by pulling the trigger	
Memory Type	Micro SD card	
Object Temperature Range	-25°C to 380°C (-13°F to 716°F)	
Thermal Sensitivity/NETD	<150 mK	
Display	2.0 in TFT LCD	

INFRARED THERMOMETER



Picture 5 HTC IRX 64 Infrared thermometer

HTC IRX 64 infrared thermometer is useful instrument to measure the surface temperature. Infrared thermometers are ideal for taking temperatures need to be tested from a distance. They provide accurate temperatures without ever having to touch the object you're measuring (and even if your subject is in motion).

Specification	Range
IR	-50°C~1050 °C
Contact	-50°C~1370 °C
IR Temp. Resolution	0.1°C
Basic Accuracy	+/- 1.5% of reading
Emissivity	Adjustable 0.10 ~ 1.0
Optical resolution	30:1

LUX METER



Picture 6 Nishant NE 1010 Lux meter

Nishant NE 1010 Lux meter is used to measure the lux levels.

Measuring range	0 Lux ~200, 000 Lux/0 Fc~185, 806 Fc			
Accuracy	± 3% rdg ± 0.5% f.s.(<10,000 Lux)			
Accuracy	± 4% rdg ± 10% f.s.(>10,000 Lux)			
Digital Updates	2 times/s			
Photometric sensor	Silicon diode			
Battery life	18 hours (continuous operation)			
Operating temperature and humidity	0°C ~ 40°C, 10% RH ~ 90% RH			
Storage temperature and humidity	-20°C ~ 50°C, 10% RH ~ 90% RH			
Power	9V battery			
Unit Size	52.5 x 52.5 x 166 mm			
Auto power off	After 5 minutes			

8. ANNEXURE (SOLAR)

1) Introduction

The solar energy has a great potential as future source of energy. With its availability in large quantity almost in every corner of the country, solar power has the distinctive advantage of generating power at local and decentralized levels and being one of the prime factors for empowering people at grassroots level. The solar mission, which is part of the National Action Plan on Climate change has been set up to promote the development and use of solar energy for power generation and other uses with the ultimate objective of making solar energy competitive with fossil-based energy options. The solar photovoltaic device systems for power generation had been deployed in the various parts in the country for electrification where the grid connectivity is either not feasible or not cost effective as also some times in conjunction with diesel based generating stations in isolated places, communication transmitters at remote locations. With the downward trend in the cost of solar energy and appreciation for the need for development of solar power, solar power projects have recently been implemented. A significant part of the large potential of solar energy in the country could be developed by promoting solar photovoltaic power systems of varying sizes as per the need and affordability coupled with ensuring adequate return on investment.

2) Benefits of Solar Energy

- a. Power from the sun is clean, silent, limitless and free.
- b. Photovoltaic process releases no CO2, SO2, or NO2 gases which are normally associated with burning finite fossil fuel reserves and don't contribute to global warming.
- c. Photovoltaic are now a proven technology which is inherently safe as opposed to other fossil fuel based electricity generating technologies.
- d. Solar power shall augment the needs of peak power needs.
- e. provides a potential revenue source in a diverse energy portfolio
- f. Assists in meeting renewable portfolio standards goals.

This proposal is prepared for design, engineering, procurement / manufacture and installation of solar power generating system. The grid-tie solar photovoltaic power generation system is mainly composed of PV array, String Inverter, and PV mounting structure.

It also consists of supporting devices like AC / DC switchgears, Lighting Arrestor, Earth Electrodes, AC / DC cables. As there is no any battery, it's maintenance cost is negligible and initial investment per KW is very low.

3) Objective

- ➤ Provide reliable, clean, regulated, un-interrupted power on demand to the preidentified critical loads
- > System to provide low life cycle cost and maximize savings to the beneficiaries.

➤ To save diesel in institutions and other commercial establishments including industry facing huge power cuts especially during daytime.

4) Design Assumptions

General

- a. The Solar Radiation Data's are based on standard books & simulation software as NASA and Metronome. The Mean Hourly Radiation Data is considered.
- b. The module rating considered is tentative. The exact module sizing and rating will depend on the availability of cell grade and site suitability.
- c. Solar Panels are roof/ground mounted in one location. Environmentally protected, closed, ventilated, inverter room at minimum distance from PV modules.
- d. Application: Self consumption, captive grid or NET metering.
- e. Emergency Backup: Generator or any other source in absence of Grid.

5) System Description:

Solar Power Plant comprises of the main equipment and components listed below:

- 1. Solar PV Modules
- 2. String Inverter with MPPT
- 3. Module mounting system
- 4. Monitoring system
- 5. Cables & connectors

Each of the sub systems has been described for the functionality and operation modes. The physical construction of the system follows a modular approach, which is field-tested and is regularly used for delivery of power systems.

5.1 Solar PV Module (Electrical Features)

The PV modules convert the light reaching them into DC power. The amount of power they produce is roughly proportional to the intensity and the angle of the light reaching them. They are therefore required to be positioned to take maximum advantage of available sunlight within sitting constraints.

5.2 Solar PV Module (Mechanical Features)

Solar Module design will conform to following Mechanical requirements:

- > Toughened,
- low iron content,
- ➤ High transmissivity from glass.
- ➤ Anodized Aluminum Frame.
- > Ethyl Vinyl Acetate (EVA) encapsulating.

- > Tedlar/Polyester trilaminate back surface.
- ➤ ABS plastic terminal box for the module output termination with gasket to prevent water & moisture.
- Resistant to water, abrasion hail impact, humidity & other environment of actors for the worst situation at site.

5.3 Module Mounting Structure

The structure shall be designed to allow easy replacement of any module and shall be in line with site requirement. Structure shall be designed for simple mechanical and electrical installation. It shall support SPV modules at a given orientation, absorb and transfer the mechanical loads to the ground properly. There shall be no requirement of welding or complex machinery at site. The array structure shall have tilt arrangement to adjust the plane of the solar array for optimum tilt.

5.4 Junction Box

The junction boxes shall be dust, vermin and waterproof and made of FRP/ABS Plastic with IP65 protection. The terminals shall be connected to copper bus bar arrangement of proper sizes. The junction boxes shall have suitable cable entry points fitted with cable glands of appropriate sizes for both incoming and outgoing cables. Suitable marking shall be provided on the bus bar for easy identification and cable ferrules shall be fitted at the cable termination points for identification

5.5 String Inverter

The STRING INVERTER is A combination of Solar Charger (MPPT), Inverter and synchronization unit for two different AC supplies, all housed in a single unit. Maximum power point tracker (MPPT) shall be integrated into it to maximize energy drawn from the solar array. The Inverter converts the DC available from the array into an AC output. The output of the inverter is filtered to reduce the harmonics to an acceptable level (less than 5%). MPPT shall be microprocessor/micro controller based to minimize power losses and maximize energy utilization. The efficiency of MPPT shall not be less than 90% and shall be designed to meet the solar PV Array capacity.

5.6 AC /DC Cables

We use DC & AC cables of Lap, Apar, Polycab, Havels, Finolex or equivalent make to ensure minimum losses in transmission.

In order to complete the energy study that leads to the construction of a photovoltaic installation, hourly series of global horizontal irradiation values for a complete year are used, which resume the irradiation and other meteorological parameters behavior over a long term. We use PV. SYST. Software to workout optimum power production at site with minimum loses.

5.7 Grounding and Lighting Protection

- A protective earth (PE) connection ensures that all exposed conductive surfaces are at the same electrical potential as the surface of the Earth, to avoid the risk of electrical shock. It ensures that in the case of an insulation fault (a "short circuit"), a very high current flows, which will trigger an over current protection device as fuses and circuit breakers that disconnects the power supply.
- A functional earth connection serves a purpose other than providing protection against electrical shock. In contrast to a protective earth connection, a functional earth connection may carry a current during the normal operation of a device.
- Lightning protection is a very specialized form of grounding used in an attempt to divert the huge currents from lightning strikes. A ground conductor on a lightning arrester system is used to dissipate the strike into the earth.
- Lightning ground conductors must carry heavy currents for a short period of time. To limit inductance and the resulting voltage due to the fast pulse nature of lightning currents, lightning ground conductors may be wide flat strips of metal, usually run as directly as possible to electrodes in contact with the earth.
- In proposal, the entire system is fully provided with the required lighting and grounding protection.

6) Solar PV Locations

Area Considered for Solar Power Installation







Details of Facility:

Average Unit Consumption / year of facility is 125.36 Units (Ref. 12 months Electricity Bills)

Sr. No.	Area	Length (ft.)	Width (ft.)	Area (Sq. ft.)	Plant Installed (kW)
1	Main Building Area 1	88	40	3520.00	44.00
2	Main Building Area 2	40	32	1280.00	16.00
3	Main Building Area 3	78.5	41	3218.50	40.23
4	Girls Hostel Area 1	54	12	648.00	8.10
5	Girls Hostel Area 2	16	13	208.00	2.60
6	Girls Hostel Area 3	40.5	28.5	1154.25	14.43
Total					125.36

Total Available Area = **10028.75 Sq. Ft.**& As per available shadow free Area maximum **125.36 KW** Plant can be installed at facility as per details mentioned in above table.

9. Capacity Evaluation

Calculation for Required Solar Capacity plant to fulfill In-house Requirement

Calculation to Fulfill Building Total Load Requirement					
Sr. No.	Details	Value	Unit		
1	Average electrical consumption per year	43512	KWh		
2	Units generated per day per KWp	4.5	KWh/KWp/day		
3	Units generated per Year per KWp (330 days / Year)	1485	KWh/KWp/Year		
4	Solar KW capacity For 43512 KWh consumption / year	29	KWp		

As per electrical consumption (Building Load), capacity of Solar Power Plant required is 29 KWp. As per shadow free space available on college building maximum 120-125 KWp plant can be installed which is more than the actual requirement of full Electrical Load.

It is suggested to install Solar Plant of Capacity 29 KWp, which can be installed on New building itself & it covers all required load.

The SPV power plant with proposed capacity of 29 KWp would be connected to the main electrical distribution panel. The system would meet full load requirement of the connected load during the day. Advance control mechanism in the Power Conditioning Unit will ensure

that the maximum power generated by PV modules will be utilized first and the balance requirement of power will be met by either grid or DG set

The 29 KWp SPV Power Plant is estimated to afford annual energy feed of 29 KWh/year (After considering all losses) considering efficiency of the solar module as 15.16%, Power Conditioning Unit (PCU) efficiency as 98.3% and losses in the DC and AC system as 3%.

10.Budgetary Estimation of the Project

Details	Value	Unit
Shadow free space required for approx. 1 KWp Solar Plant	80	Sq.Ft
Shadow free space available at Facility	10028.75	Sq.Ft.
Solar Plant capacity to be Installed at Facility	125.35	KWp
Solar Plant Requirement as per actual consumption	29	KWp
Installation Cost Per KW for 1 KWp Solar Plant	0.57	Rs. In Lakh
Gross Estimated System cost (For 29 KWp Grid Connected Solar Plant)	16.7	Rs. In Lakh
Unit generated per day per kWp	4.5	KWh
Electricity generation per day for 29 KWp Grid Connected Solar Plant	131.9	KWh/day
Electricity generation per year for 29 KWp Grid Connected Solar Plant (330 days/year)	43512	KWh/year
Average Electricity Unit Cost	5.5	Rs./KWh
Electricity cost saved per year	2.39	Rs. In Lakh
Simple payback period	6.98	Years